



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3500-00-1

Job Sheet 180095



Part No: RBE350A93-3500-00-1

Job Qty: 20 ea

Part Name: Body



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3500-00 Rev 3A IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-3		JB 18-08-07
110	Mori Seiki	20 pcs	7/30/18	7/30/18	0.00	107.78	MORI SL2500Y		JB 18-08-07
111	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-3		JB 18-08-07
120	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-4		JB 18-08-07
130	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-4		JB 18-08-22
150	Outsource	20 pcs	7/30/18	7/30/18			GRO002-VC	5	JB 18-08-22
160	Packaging	20 pcs	7/30/18	7/30/18	0.00	0.00	Packaging2		AUG 3 1 2018
170	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC6		38 AT 18/08/18
180	Packaging	20 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		38 AT 18/08/18
190	QC21-SA	20 Ea	7/30/18	7/30/18	0.00	0.00	QC21		38 AT 18/08/18

Part Op 110 - 1-Machine as per folio FB749 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave part
Descriptions: number and/or batch number and/or T/N number as required Using Marktronic engraver as per DWG.
150 - Issue P/O to Groupe Altech: RBE350A93-3500-00-1 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS
1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.250	6061-T6 Round Bar 2.250"	1.3200 ft (.066 ea)	90-Start up Operation	5037943

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R2.250	1	6	0

Part Specifications

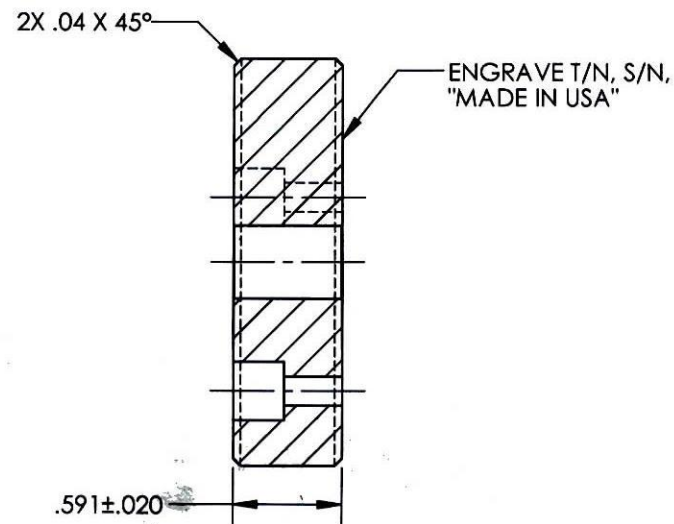
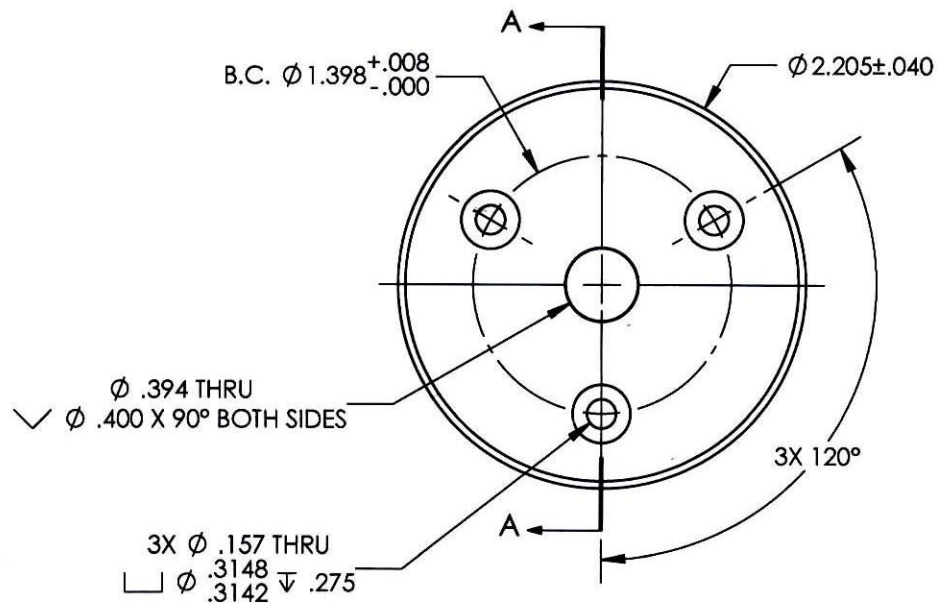
Specifications could not be found.

Plex 7/23/18 10:38 AM dart.logan.david

180095

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1A	-1 REMOVED REF. FROM B.C. Ø1.393 DIMENSION. ADDED (.6965) DIMENSION PER G.E.	9/15/11	RJC	RW
2	VERIFIED AND CORRECTED -1 DIMENSIONS TO MATCH THE ORIGINAL DWG.	7/24/2012	RJC	SE
3	CH'D COUNTER BORE DEPTH WAS .323 IS .275.	4/18/2013	CFS	RW



SECTION A-A

(1)
BODY

RED BARN MACHINE	
BEARING EXTRACTOR	
DWG NO.	RBE350A93-3500-00-1
MAT'L	6061
DRAWN BY:	CLOUGH
APPROVED	<i>D. Well</i>
REACT	
FINISH	CLEAR ANODIZE
SPEC MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL	
EUROCOPTER 350A	
SCALE	1:1
DATE	7/24/2012
SHEET 2 OF 3	



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S099802



Part: RBE350A93-3500-00-1

Job No: 180095

Serial No/Batch: S099802

Revision: 3A

Inspector:

Exp Date:

Instructions:

Date: 08/07/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040850**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040850
PO Date: 8/27/18
Due Date: 8/31/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181821	RBT102098-3	Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	8/31/18	8 pcs	0 pcs	8 pcs	\$15.00/pcs	\$120.00
2	178199	RBEM262V3000101-19	Angle Bracket -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	8/31/18	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	180095	RBE350A93-3500-00-1	Body -Issue P/O to Groupe Altech: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A -Certificate of Conformity is required	Firmed	-	8/31/18	22 pcs	0 pcs	22 pcs	\$5.454545/pcs	\$120.00
4	178985	RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	41 pcs	0 pcs	41 pcs	\$1.89/pcs	\$77.49
5	181158	RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	20 pcs	0 pcs	20 pcs	\$1.89/pcs	\$37.80
6	181469	C2-12-3	Lock -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F ****verify plating thickness, grade could change**** NICKEL PLATE TO .0004-.0006 BAKE AFTER PLATE - Certificate of Conformity is required	Firmed	-	8/31/18	20 pcs	0 pcs	20 pcs	\$12.00/pcs	\$240.00

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	178986	RBE350A94-3700-A-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	30 pcs	0 pcs	30 pcs	\$3.85/pcs	\$115.50
8	181869	RBE350A94-3700-B-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	8 pcs	0 pcs	8 pcs	\$3.55/pcs	\$28.40
9	182039	RBEM632V3013101-5	Rod -Issue P/O to Groupe Altech : P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	-	8/31/18	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00
10	180175	RBE350A94-3700-A-05	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	40 pcs	0 pcs	40 pcs	\$2.80/pcs	\$112.00
Grand Total:											\$1,031.19

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Certificat de Conformité / Certificate of Compliance

(012221-1)



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012221 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
30-Aug-2018		Aman		040850					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBT102098-3 Rev.	RBT102098-3 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	8	8	0	0	0	
3	RBE350A93-3500-00-1 Rev.	RBE350A93-3500-00-1 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	22	22	0	0	0	

DAS
61
9-89

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.